

This is a DIY project.

Converting a non- TCI bike requires Tools, Measuring Grinding, Bending Crimping, Drilling

And the most important thing

A Chance to screw something up

Really Good.

You Have been warned.

#### The Gonzo Project

Gonzo DIY TCI Yamaha XS650 Points Conversion

Eliminates the Points, Condenser, Advance unit, Rods and Points Cam.

Both plugs are fired by one coil in a wasted spark arrangement.

The big advantage of this system is the elimination of the points, the mechanical advance unit and more precise timing on the end of the crankshaft eliminating slack in the camshaft chain affecting timing.

Five Wire connection
Uses stock TCI coil and Pickup

Much smaller than the stock TCI box TCI box is cheap enough to keep a spare under the seat.

The electronics mount on the battery box, a much cooler and less vibration prone area vs. the end of the camshaft.

Provides 20+ degrees Electronic advance

Crank Signaled No variations due to cam chain stretch or steampunk advancer errors. Timing setting stays put.

#### Install Notes

Your Alternator is 40 years or older

Highly recommended to have your Rotor Rewound.

Refurbish the Stator

Refurbish the Brush Holders

Replace Brushes

Check your wiring from the alternator to your harness.
Replace any questionable wiring or connectors
This wiring lives in a harsh environment.

The ground wire from the Gonzo needs to go to a good ground.

Check your voltage on the Red/White from the Kill Switch.

## 1970-79 Points Bikes Install Notes

Be sure and hook up a timing light before cranking engine.

Ensure the timing mark on the rotor lines up on the F mark and once running ensure the max advance is less than 40 degrees

If the timing is off or the engine backfires try reversing the pickup leads

These boxes are inexpensive China imports and the long term durability will be determined as testing continues.

Tools
A good crimping tool is necessary to make the pigtail .
Hugh's Hand Built has a good one.



Drill Bit for Magnet

Tap for mounting hole

Drill Bit for

mounting hole

# 1970-79 PointsReplacement The Parts

GN250 CDI (It's really a TCI) RX135 Pickup ¼ inch Neo Magnet

Honda MP08 Style Coil Plug Wire and 5K caps Coil Mounting Adapter

6 Pin Female Connector

Make The Pigtail

Install The Gonzo

Install Magnet

Install pickup

Wiring

Set timing

\*\*\*\*\*\* Caution \*\*\*\*\*\* Caution \*\*\*\*\*\*

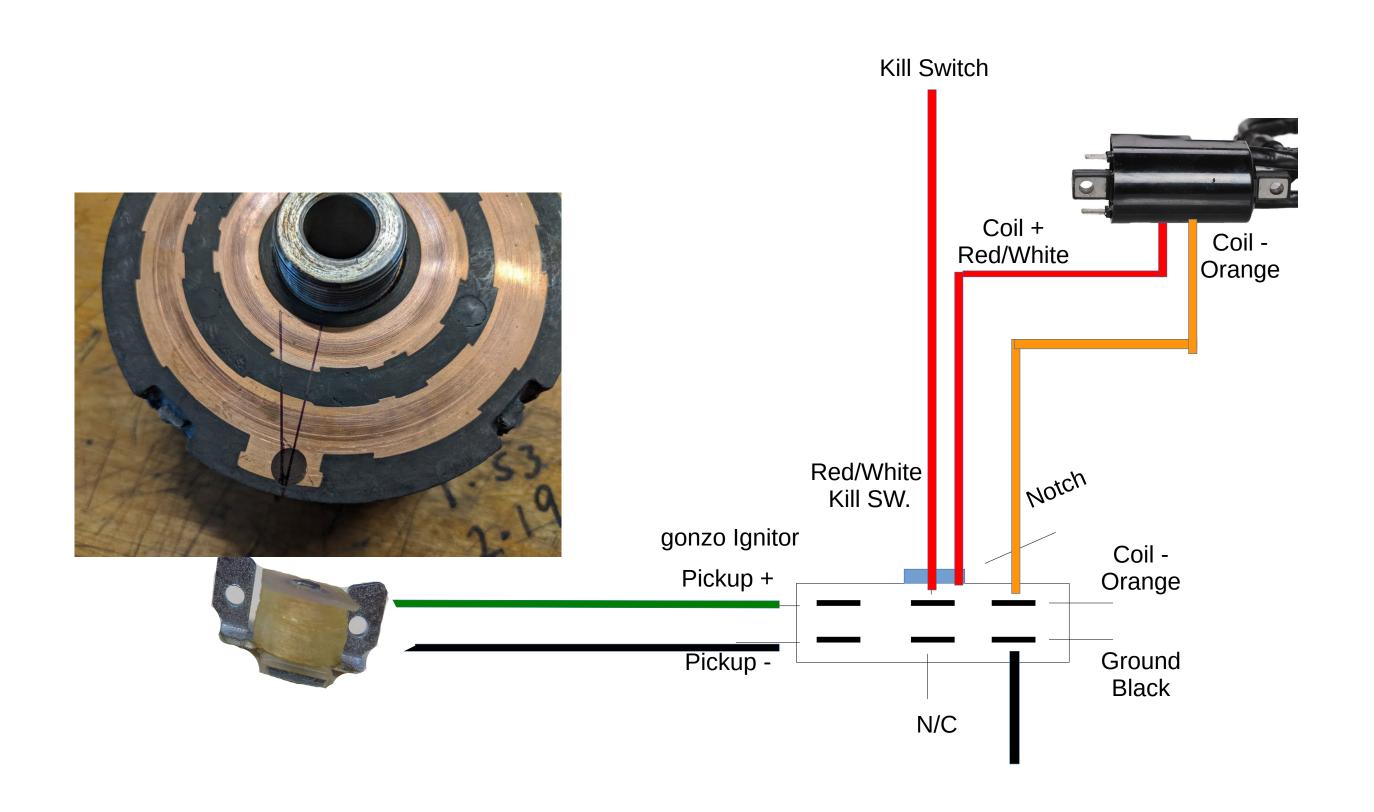
Even viewing this drawing can be dangerous to your health

1970-79 Points Bikes Wiring

Do not blame me for any fires, warp holes, hivoltage arcs and / or any number of other poor outcomes

You have been warned

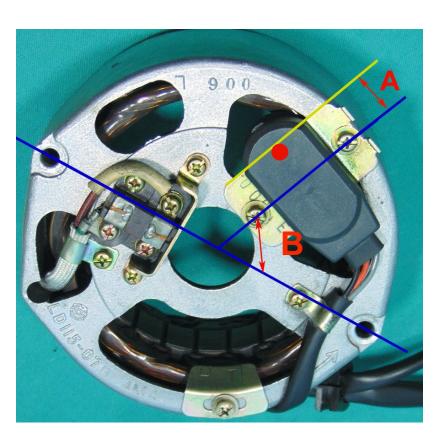
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### 1970-79 Points to TCI Box Conversion

Design Notes Still in development

Subject to change as testing continues









## Modification required

Modification of Pickup

The pickup legs must be gently bent to make the mount flat, I did it in a vise one leg at a time



**Rotor Modification** 

6mm or 3mm Magnet ¼ drill or 1/8 Drill

## Jim's Easy Peasy 1970-79 Points Rotor Magnet

# Still in development Subject to change as testing continues

# Locating spot to drill rotor for magnet

So I rested the ruler against it and lined one end up on the timing mark.



And here's where the other end wound up....



.... and drew a line from the edge back to the center





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# Coil Mounting

